

Garant

Indexable insert for turning TC.T 110204, for medium machining, Grade: HB725-1

**Order data**

Order number	260982 HB725-1
GTIN	4062406765774
Item class	21G

Technical description

Chip breaker	UM1
Tolerance	M
Main application	UNI
Number of changes/inserts	3
Tool material	Carbide
Cutting conditions	slightly interrupted
ISO code indexable insert	TCMT 110204
Finishing/roughing assignment	Finishing
Feed f	0.05 - 0.5 mm/rev.
Cutting speed v_c main application	50 - 250 m/min
Grade	HB725-1

Corner radius	0.4 mm
Cutting depth a_p	0.2 - 4 mm
Type of product	Indexable insert for turning